

	Doc or ECO #:	ECO-71656-71657-72291-002	Date:	02/06/2020	Author:	SL
	Rev. #:	A				
Engineering Change Order (ECO)	Engineering Approval:	Aeg	Date:	02/06/2020	Quality Approval:	aeg

P/N #:	71656-71657-72291	Effective Date:	February 6, 2020
Title:	Hand Controller Overlay Thickness Update		

1.0 Purpose / Summary

- To achieve the required color accuracy desired we had to change printing processes. Due to this process change we had to work within the thickness limitations of the printer

2.0 Parts Affected

Part Number	Notes	Removed	Added	Modified	REV
71656	Pro5	☐	☐	☒	C
71657	Defender	☐	☐	☒	C
72291	Pro4	☐	☐	☒	B

3.0 Detail

- The thickness of all overlays has been reduced to 0.015" from 0.020" which allows us to use a different printing process to achieve greater color accuracy
- The thickness change does not affect the installation process or protective nature of the material

4.0 Disposition of Material

- Finish using current revision stock before proceeding to using new stock

5.0 Action Items

Action	Department	Acknowledgement Initials
Update BOMs	Engineering	SL
Update Epicor	Purchasing	SL

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6.0 Modified / Referenced Documents:

Document	Current Revision
71656	C
71657	C
72291	B

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change